TE-PUFPLUS Hi-Vol One-Point Flow Check Data Form
Site Information
Full Site Name: Burns Harbor- Port of Indiana
Site Abbreviation: BHP Sampler Serial No.: 1002
Field Technician Name: Katie Healy (KMH) Date: 5/27/21 Time: 11-45 CST
Site Conditions & Sensor Checks *allow Temperature/Pressure standard to acclimate for 10 minutes before reading
Temp/Pressure Standard Make/Model: Delta Cal DC1
Temp/Pressure Standard Serial No.: 34 Temp/Pressure Standard Certification Date: 8/18/2020
Tamb transfer standard (°C) 19.5 Tamb PUFPLUS (°C) 20.4 (Tamb transfer standard - Tamb PUFPLUS) = 0.9 °C
Is the PUFPLUS Temperature sensor within ±2°C of the Transfer Standard? (YES) NO (circle one)
Pamb transfer standard (mmHg) 746 Pamb PUFPLUS (mmHg) 747 (Pamb transfer standard - Pamb PUFPLUS)= mmHg
Is the PUFPLUS Pressure sensor within ±10mmHg of the Transfer Standard? (FES) NO (circle one)
If both of the above are YES, sensor check is complete. Proceed with flow check.
• If either of the both is NO, use the TE-PUFPLUS Operator's Manual to troubleshoot and retry the sensor check. If the issue persists, add
a calibration point to the faulty sensor as described in the SOP in Section 10.2.3. Note that a calibration was done here:
Calibration Orifice/Manometer Information
Orifice Make/Model: Grafeby / Tisch Orifice Serial No.: 62K
Orifice Slope "morifice": 10.46067 Orifice Intercept "borifice": -0.16706
Orifice Certification Date: 2/4/2021
*if using a "U" tube manometer, write "U-tube" in Make/Model and leave the other spaces blank
Manometer Make/Model: Divyev 475 Mark Manometer Serial No.: 007947
Manometer Certification Date: 2/4/202
One-Point Flow Check Procedure
*flow check is to be performed after the 5 th scheduled sample run of each month
1. Set up the sampler as if performing a flow calibration with certified orifice and manometer. No sample media
should be inside the module. Attach the orifice tubing to the manometer instead of the AutoCal sensor.
2. Turn on the hi-vol's motor at 0.225 m ³ /min for 10-15 minutes:
a. In the PUFPLUS Interface select "F3" for "Setup", navigate to "Diagnostics" and select "Ent", navigate to "MTR Control" and select "Ent", navigate to "Qsys" and select "Ent", navigate to "MTR Setpoint" and select "Ent", enter 225 (units are liters/min)
as the setpoint and select "Ent".
3. Record the Manometer Pressure.
$P_{\text{Manometer}}$ (inH ₂ O) 4 . 0
4. Calculate the Manometer flow rate using the following equation:
$Q_{Manometer}\left(rac{m^3}{\min} ight) = rac{1}{m_{orifice}}*\left(\sqrt{P_{Manometer}*\left(rac{P_{amb}*298K}{760mmHg*T_{amb}} ight)} - b_{orifice} ight) = rac{1}{100mmHg*T_{amb}}$
* T_{amb} should be in degrees Kelvin: T_{amb} (°C) + 273 = T_{amb} (K)
5. Calculate the percent difference between 0.225 m³/min and Q _{Manometer} :
Percent Difference = $100*(1 - (Q_{Manometer} \div \Theta.225)) = 7.9$ %
6. Is the Percent Difference ≤±10%? (YES) NO (circle one)
a. If YES, flow check is complete.b. If NO, use the TE-PUFPLUS Operator's Manual to troubleshoot and retry the flow check. If the issue persists, the sampler will

need to be recalibrated. Contact the Project Leads.